

# PLATING NOTES

2/14/01 Meeting

Zinc (most common) / Cadmium (steel) / Chelm Film (aluminum) – Typically you do not need an oversize tap.

Powder Coating – We do not recommend using, however if you must use then we suggest plugging the holes. Some people have had luck going up a few limits from the standard. However, this depends on how much spray will get into the holes, which can vary from coating facilities.

Aluminum / Regular Anodize – 2 to 3 H or D factors bigger (from standard)

Galvanized / Electro galvanized – 3 to 4 H or D factors bigger (from standard)  
\*This is only if galvanizing after. If already galvanized before punching then they only need to use regular sizes.

Hard Anodize / Electrolysis Nickel – 5 to 7 H or D factors bigger (from standard)